

## piCLASSIC Si32-3 Energy Saving



- ▶ Integrated Energy Saving device, results in a large air-consumption reduction.
- ▶ Recommended for sealed or almost sealed applications.
- ▶ Patented COAX® technology inside – the most energy efficient ejector technology.
- ▶ The Si cartridge offers extra good vacuum flow.
- ▶ Available with 1 to 4 COAX® Si32 three-stage cartridges.
- ▶ Low-weight, configurable and modular design.
- ▶ Easy disassembly for maintenance.

### Technical data

Description	Unit	Value
Feed pressure, optimum	MPa	0.60
Feed pressure, max.	MPa	0.7
Max. vacuum	-kPa	75
Internal volume, vacuum chamber, 1-2 cartridges	cm <sup>3</sup>	140
Internal volume, vacuum chamber, 3-4 cartridges	cm <sup>3</sup>	246
Noise level at 40 -kPa & optimal feed pressure	dBA	66-77
Temperature range	°C	-10-60
Materials		PA, Al, SS, NBR (FKM), CuZn, POM
Hysteresis	kPa	12
Kv, Flow @ P1=0.6 MPa and Δp=0.1 Mpa	NI/s	7.8
Life span	cycles	>10,000,000

### Technical data, specific

Weight	Value (g)
1-2 cartridges	600-630
3-4 cartridges	820-870
Silencer	120
Vacuum gauge	50

### Vacuum flow at recommended feed pressure (0.6 MPa)

COAX® cartridge	Air consumption NI/s	Vacuum flow (NI/s) at different vacuum levels (-kPa)							
		0	10	20	30	40	50	60	70
Si32-3 x1	1.75	6.00	3.50	2.60	1.70	0.90	0.60	0.50	0.35
Si32-3 x2	3.50	12.0	7.00	5.20	3.40	1.80	1.20	1.00	0.70
Si32-3 x3	5.25	18.0	10.5	7.80	5.10	2.70	1.80	1.50	1.10
Si32-3 x4	7.00	24.0	14.0	10.4	6.80	3.60	2.40	2.00	1.40

### Evacuation time at recommended feed pressure (0.6 MPa)

COAX® cartridge	Air consumption NI/s	Evacuation time (s/l) to reach different vacuum levels (-kPa)						
		10	20	30	40	50	60	70
Si32-3 x1	1.75	0.02	0.05	0.10	0.18	0.33	0.53	0.80
Si32-3 x2	3.50	0.01	0.025	0.05	0.09	0.17	0.27	0.40
Si32-3 x3	5.25	0.007	0.017	0.033	0.06	0.11	0.18	0.27
Si32-3 x4	7.00	0.005	0.013	0.025	0.045	0.083	0.13	0.20

## Ordering information

1. Housing		piCLASSIC Code
Housing		PCL
2a. COAX® cartridge modules		piCLASSIC Code
A	COAX® cartridge module Si32-3x1	S1
A	COAX® cartridge module Si32-3x2	S2
B	COAX® cartridge module Si32-3x3	S3
B	COAX® cartridge module Si32-3x4	S4
2b. Valve Configuration		piCLASSIC Code
b	Non-return valve	A
2c. Sealing material		piCLASSIC Code
Nitrile		N
Viton		V
3. Function		piCLASSIC Code
Energy saving system (ES)		F
4a. Compressed air connection		piCLASSIC Code
1/8" NPSF (G) female		D
*Push-in 8 mm (5/32")-1/4" female		08
<i>*Compressed air push-in connector included separately.</i>		
4b. Vacuum connection		piCLASSIC Code
G3/4" female		D
3/4" NPT female		E
5. Accessory		piCLASSIC Code
None		X
Silencer G1" male		S
Vacuum gauge		V
Silencer G1" male & vacuum gauge		SV
Example		Ordering number
piCLASSIC Si32-3x1, Non-return Valve, Nitrile Sealing, Energy saving Function, Connections Comp. Air 1/8" NPSF (G) female--Vacuum G3/4" female, Silencer G1" male & vacuum gauge		PCL.S1AN.F.DD.SV

Dimensional drawing for piCLASSIC Si32-3 ES

